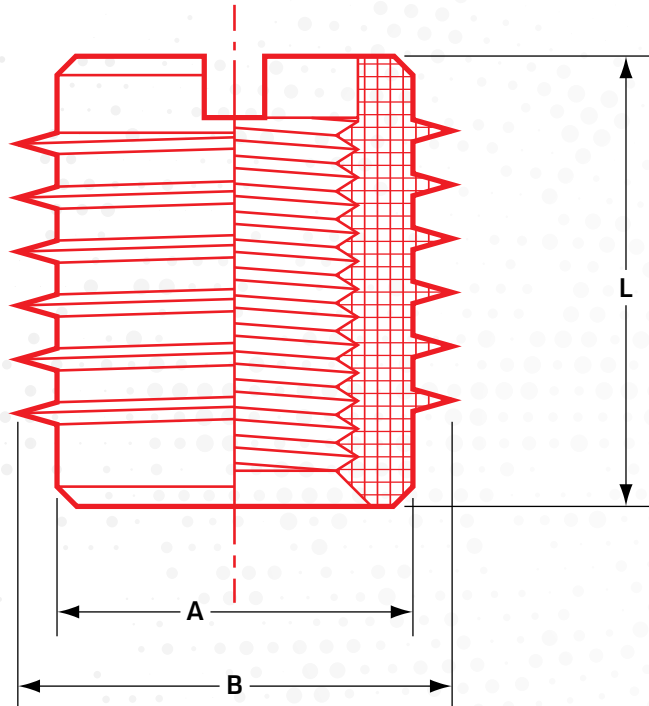




KNIFE THREAD — BRASS

Part Number	Thread Size	L	A	B	Drill Size*	Minimum Depth**
		(in.)	(in.)	(in.)		(in.)
400-004	4-40	.375	.250	.328	17/64	.406
400-006	6-32	.375	.250	.328	17/64	.406
400-008	8-32	.375	.250	.328	17/64	.406
400-3	10-24	.500	.375	.453	25/64	.531
400-332	10-32	.500	.375	.453	25/64	.531
400-4	1/4-20	.500	.375	.453	25/64	.531
400-475	1/4-20	.750	.375	.453	25/64	.531
400-428	1/4-28	.500	.375	.453	25/64	.531
400-5	5/16-18	.625	.500	.594	33/64	.656
400-510	5/16-18	1.000	.500	.594	33/64	.656
400-524	5/16-24	.625	.500	.594	33/64	.656
400-6	3/8-16	.625	.500	.594	33/64	.656
400-610	3/8-16	1.000	.500	.594	33/64	.656
400-624	3/8-24	.625	.500	.594	33/64	.656
400-M3	M3-0.5	.375	.250	.328	17/64	.406
400-M4	M4-0.7	.375	.250	.328	17/64	.406
400-M5	M5-0.8	.500	.375	.453	25/64	.531
400-M6	M6-1.0	.500	.375	.453	25/64	.531
400-M8	M8-1.25	.625	.500	.594	33/64	.656
400-M10	M10-1.5	.625	.500	.594	33/64	.656

Varnish may be used as lubricant during insert installation.

*Hole size requirements may vary depending on a number of factors, including material and tools.

We recommend that you test your particular application before ordering. We gladly supply free samples.

**For increased pull out strength, insert may be driven up to 1/4" below surface.